

Water Base BOPP/PET Laminating Adhesive Operation Method

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- (1) Laminate rolls that the temperature and about 75 degrees Centigrade; the speed is the quicker temperature should be adjusted relatively taller
- (2) Bake road about 60-90 degrees Centigrade of temperature of one or the dry wheel, adjust in accordance with the speed.
- (3) Will mount the glue oil and pour it into in the oil groove, follow and return directly, does not need to put into any solvent and allocate.
- (4) It must be totally dry to cover and shut the art paper or print black products of gold and silver.
- (5) The products which cover the membrane can be cut out and cut directly, can reach supreme value to strip the intensity 24 hours later.
- (6) Speed of speed of the machine, the amount of the glue should be depended on the equipment secretly by the user to bake the temperature between one , hot rod and scribble, products types covered and shut are different and the flexible luck of actual conditions is held.

(E) Precautions

- (1) Can't stick the pharmaceutical to mix and use with other type glue.
- (2) The gold and silver membrane prints the bread including card paper of gold and silver and covers the membrane to process, propose that the glue must be testing sample first and so as to ensure the color and stick the intensity of connecting first after baking the universe and covering the membrane.
- (3) Products if the following without being had situation or after sections of processing, must first go on not producing sample in batches after confirmed:

(F) Suggestion for operation:

- (1) When the machine platform stops covering the membrane transiently, To keep scribble glue rod is it turn round at a low speed to continue, glue surface in case dry in cylinder to keep to want.
- (2) The open glue should be tried one's best to use during one week, washing the machine water in order to prevent permeating causes the glue to go to bad.
- (3) The spoon that holds the glue washes immediately after using, then cover the glue barrel dense in case the glue will be formed.

(G) Odor

The mere membrane has no odor basically on the laminating, mounting the glue oil in the mechanical coating has a slight ammonia odor, and such slight specific enterprise's flavor of products is harmless to the health.

(H) Washing.

Laminating glue does not only have the universe that is lost, can wash with the running water, if the universe is lost and can be polished with the toluene.

(I) Waste disposal:

Is it have mere seat produced washing water can is it dilute laminating glue to used for feel secure oil residue should make special garbage disposal to clean.

(J) Safe protection proposing:

Water Base laminating glue without corrosively is admired the losing, if touches the body position to wash with water, if when it is pleasing to the eye to spatter because of carelessness, the water is washed repeatedly, exist side by side and turn to the oculist for help.

(K) Store and transport

Laminating glue storage time is 183 days.

Transporting having special request of laminating glue

Store place the temperature not less than 4 degree Centigrade.

(K) Use the precautions

Laminating glue used, because operate the course and washing must use water , and the general water will have impurity, the influence pot-life, so the one that ask and does not use with using other glue please.